







Matthew Neal Mechanical Option Dr. Stephen Treado, Adviser

The 🦯 Ganae JBuilding Matthew Neal's Senior Thesis

> Overview **Existing Conditions Geothermal Depth** System Alternatives **Energy & Emissions** Life Cycle Cost Analysis Acoustics **Onsite Measurements** Heat Pumps **Campus-wide Geothermal** Conclusions

Matthew Neal, Mechanical Option

Overview

Dr. Stephen Treado, Advisor

Spring 2014

# The Gaige Technology and Business Innovation Building

### • Reading, PA – PSU Berks Campus



April 15<sup>th</sup>, 2014



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Overview

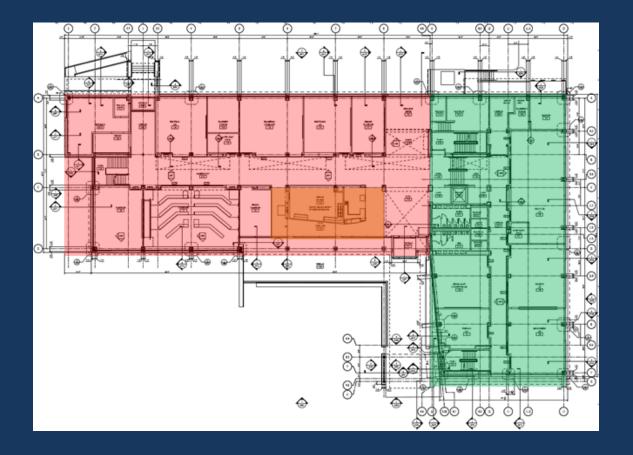
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- ~ 64,000 SF

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## The Gaige Technology and Business Innovation Building

• Reading, PA – PSU Berks Campus • Classrooms, Labs and Offices



- Constructed in 2010/2011
- \$25.7 Million
- LEED Gold





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Existing Conditions

• Packaged Roof-Top Units

VAV with Reheat

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- CO<sub>2</sub> and Occupancy Sensors
- Fin tube / Radiant Panel Heating
- Natural Gas & Electricity Utilities



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Existing Conditions

• Initially modeled using Trace 700 Based on engineer's model

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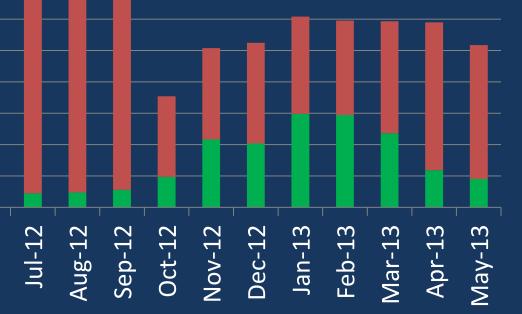
### Energy Model



\$9,000.00 \$8,000.00 \$7,000.00 \$6,000.00 \$5,000.00 \$4,000.00 \$3,000.00 \$2,000.00 \$1,000.00 \$-May-12 Jun-1

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### Electricity Natural Gas

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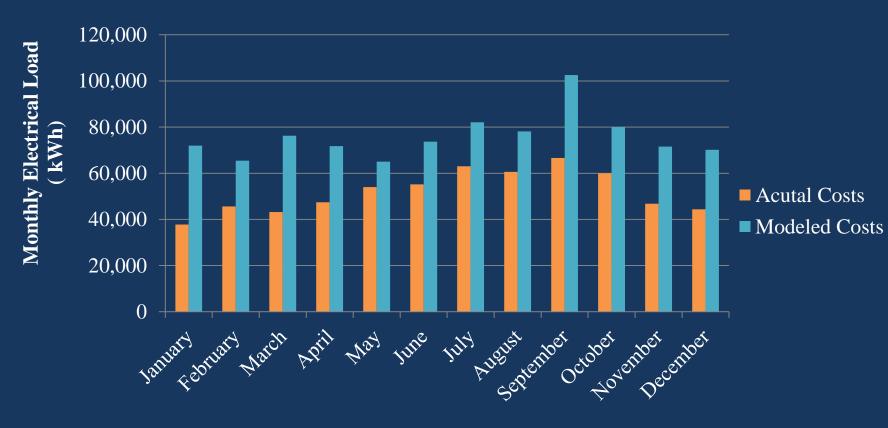
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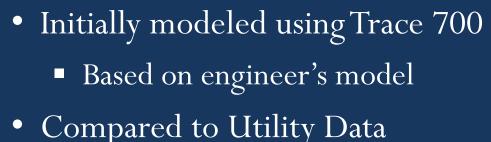
Existing Conditions

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# Energy Model

- Compared to Utility Data









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### Acutal Costs Modeled Costs

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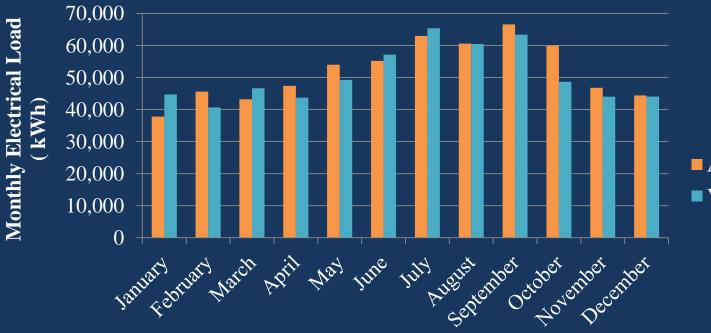
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## Existing Conditions

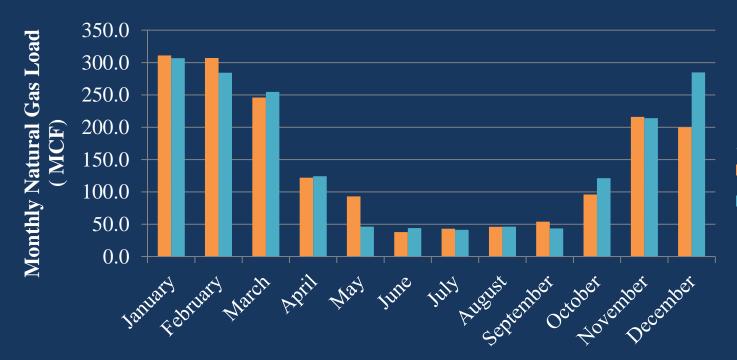
- Initially modeled using Trace 700 Based on engineer's model
- Compared to utility data
- Validated to utility data
  - 2.1 % maximum error



### Energy Model



Actual Consumption ■ Validated Model



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### Actual Consumption ■ Validated Model

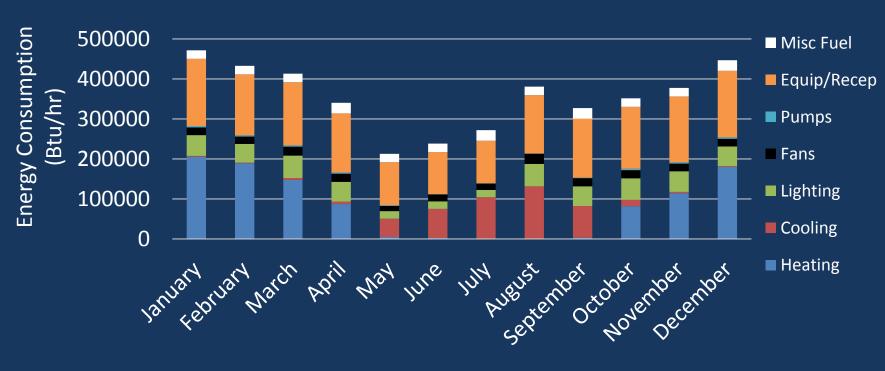
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### Geothermal Depth

### Initial Motivation

- Large open space
- Potential energy savings
- Potential emissions reductions
- Life-costs of system



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### Open area surrounding Gaige Building



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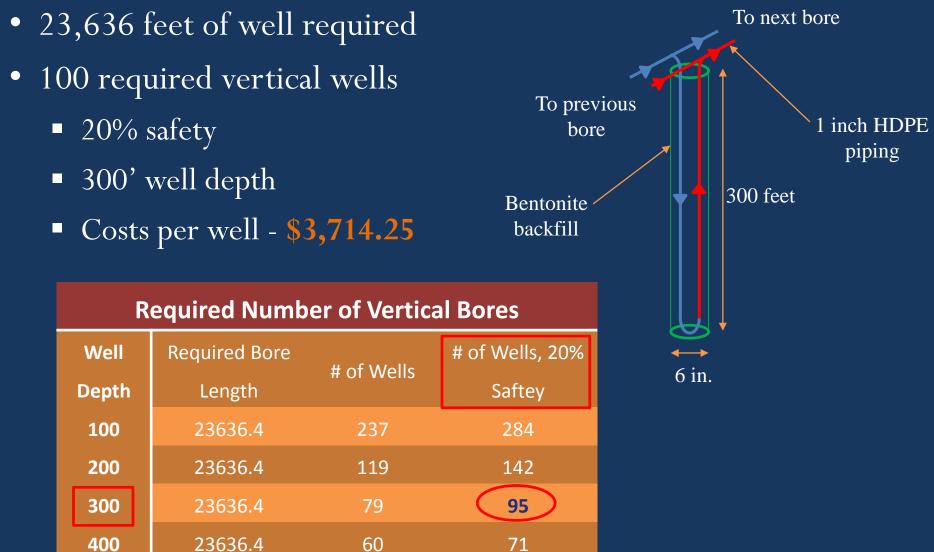
Geothermal Depth

## Alternative 1: Vertical Loop System

- - 20% safety
  - 300' well depth

Require	
Well	Requir
Depth	Ler
100	236
200	236
300	236
400	236

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piping

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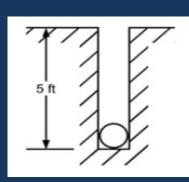
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## Geothermal Depth

## Alternative 2: Horizontal Loop System

- 28,550 ft. of horizontal loops
  - Based on 20% safety
  - Cost per 300': **\$3,435.62**

Required Number of Horizontal Loops			
Loop Length	Number of Loops	Total Length	
800	20	16000	
775	1	775	
750	4	3000	
700	5	3500	
675	1	675	
650	4	2600	
400	5	2000	
	Total Length	28550	





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Geothermal Depth

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## Alternative Cost Comparisons

- Increased first costs:
  - Savings from original design
  - Added geothermal costs
  - Time & Location adjustments

Increase Locatio Increase Savings Time M Savings

Vertical - Increased First-Costs			
Cost Item	Amount		
ed First Cost - General	\$ 655,736.06		
on Multiplier - Reading PA	0.988		
ed First Cost - Reading	\$ 647,867.23		
s from Original Design - 2009	\$ 484,710.00		
1ultiplier - 2014 to 2009	0.889		
s from Original Design - 2014	\$ 545,230.60		
Overall First Cost Increase:	\$ 102,636.63		



### **Horizontal - Increased First-Costs**

Cost Item Increased First Cost - General Location Multiplier - Reading PA Increased First Cost - Reading Savings from Original Design - 2009 Time Multiplier - 2014 to 2009 Savings from Original Design - 2014 Overall First Cos

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	Amount
	\$ 601,959.52
	0.988
	\$ 594,736.01
)	\$ 484,710.00
	0.889
l l	\$ 545,230.60
st Increase:	\$ 49,505.41

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Geothermal Depth

• Little change in emissions

Pollutant
CO2e
CO <sub>2</sub>
CH4
NOx
SOx
со
Solid Waste

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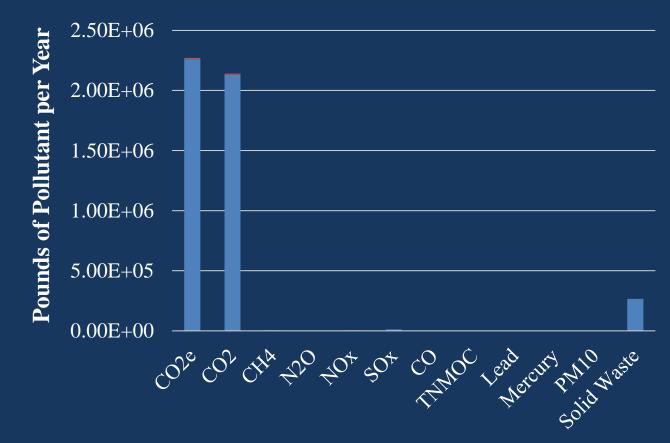
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### Annual Emissions Reductions

- Decreased natural gas emissions
- Increased electricity emissions

<b>D</b> .CC	• • • •			•
Difference	in lota	Annual	Em	issions

Original Emissions	Geothermal Emissions	Decrease
(lb/yr)	(lb/yr)	%
2321124.8	2270409.1	2.18%
2194071.2	2140470.1	2.44%
4526.3	4661.8	-2.99%
3896.3	3905.4	-0.23%
10799.6	11128.1	-3.04%
1173.6	1117.3	4.80%
258316.8	266191.0	-3.05%



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Geothermal Depth

Heat pump operation

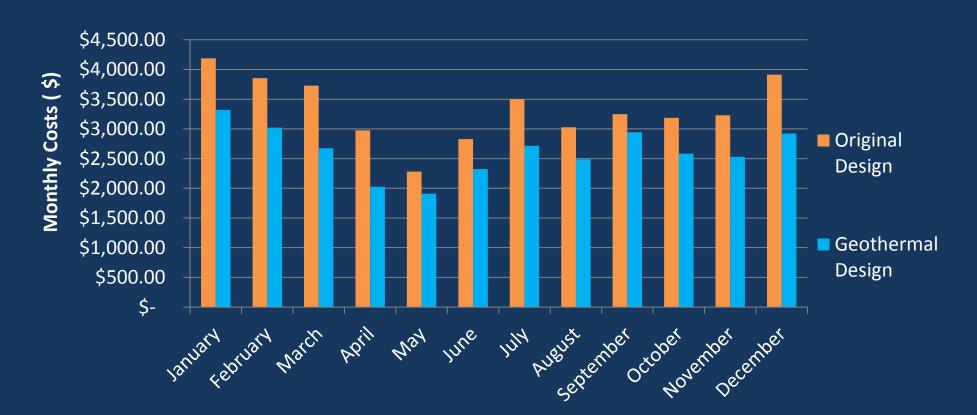
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# Annual Energy Savings

- Almost eliminated natural gas consumption
- Similar annual electricity consumption
- Annual Energy Savings: \$8,494.00





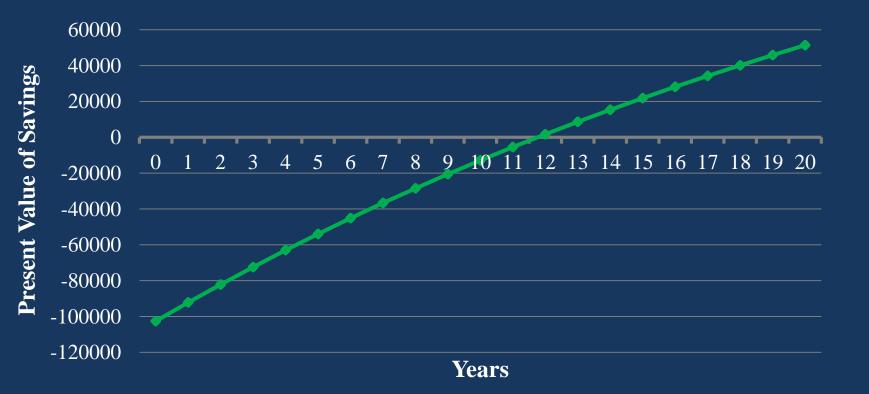
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Geothermal Depth

- Vertical Well Design:
  - Simple: 12.1 years
  - Discounted: 12.7 years



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### Life Cycle Cost Analysis



- Horizontal Loop Design:
  - Simple: 5.8 years
  - Discounted: 6.1 years



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Geothermal Depth

• Horizontal Design

Large space requirements

• Vertical Design

Less space requirements

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### Alternative Selection

Best Payback – 6.1 years

■ Favorable Payback – 12.7 years





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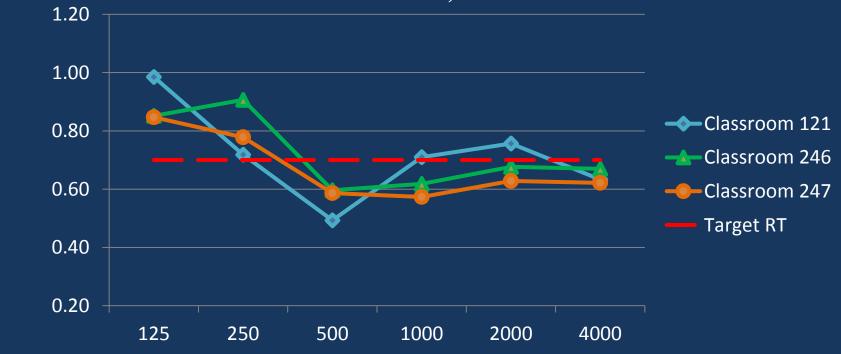
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Acoustics Breadth

## **Onsite Measurements**

- Comparisons to ANSI S12.60
- Reverberation Time (T30)
  - $0.7 \text{ for} > 10,000 \text{ ft}^3$
  - $0.6 \text{ for} < 10,000 \text{ ft}^3$



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Classrooms  $> 10,000 \text{ ft}^3$ 



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125

250

500

1.10

0.90

0.70

0.50

0.30

0.10

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Acoustics Breadth

### **Onsite Measurements**

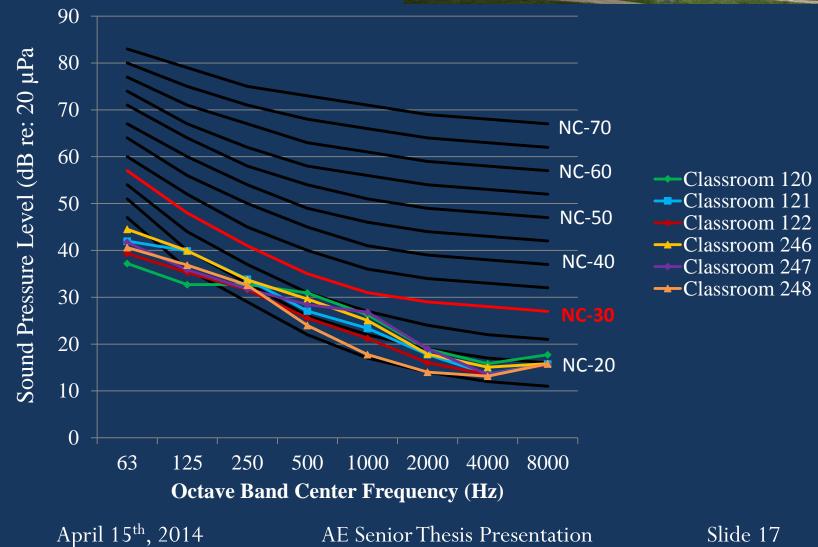
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• Comparisons to ANSI S12.60 • Background Noise Level (BNL)







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Acoustics Breadth

### **Onsite Measurements**

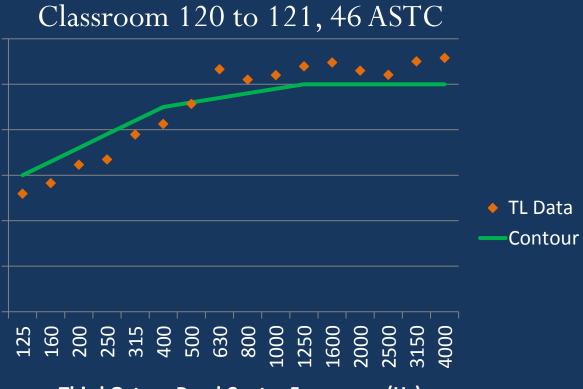
- Comparisons to ANSI S12.60
- Transmission Loss (TL) & Sound Trans. Coefficient (STC) ■ STC – 50 between classrooms

АТС	60.0	
oss, 4		50.0
ion L		40.0
arent Transmiss (dB)	30.0	
	20.0	
	10.0	
App		0.0

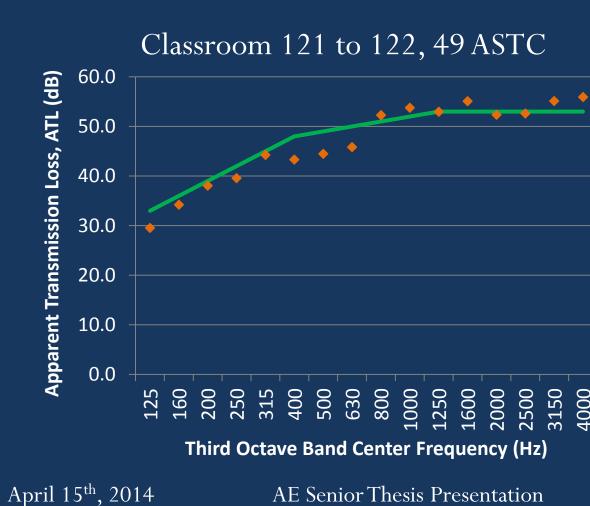
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Third Octave Band Center Frequency (Hz)







TL Data Contour

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Acoustics Breadth

### **Onsite Measurements**

- Comparisons to ANSI S12.60
- Transmission Loss (TL) & Sound Trans. Coefficient (STC) ■ STC – 50 between classrooms

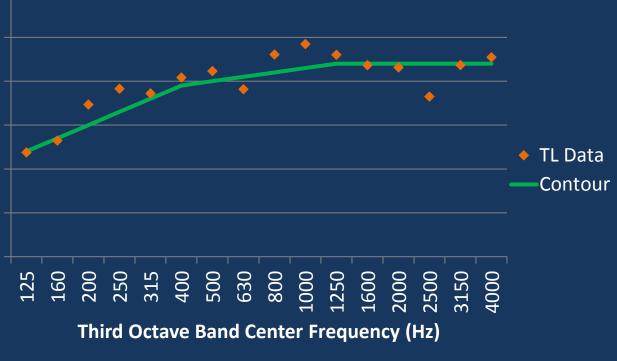
oss, ATL	60.0
	50.0
sion l	40.0
Apparent Transmis: (dB)	30.0
	20.0
	10.0
	0.0

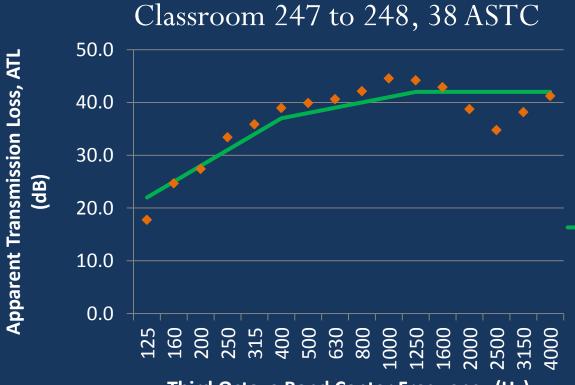
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Classroom 246 to 247, 40 ASTC





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• TL Data ---Contour

# Third Octave Band Center Frequency (Hz)

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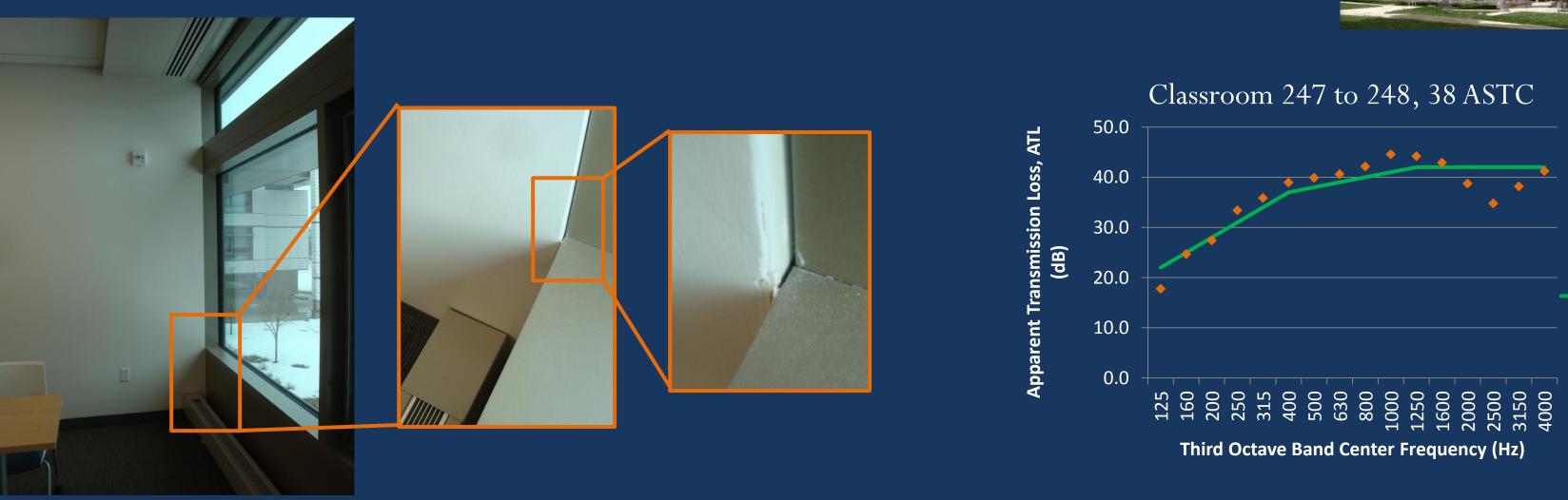
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### Acoustics Breadth



### **Onsite Measurements**

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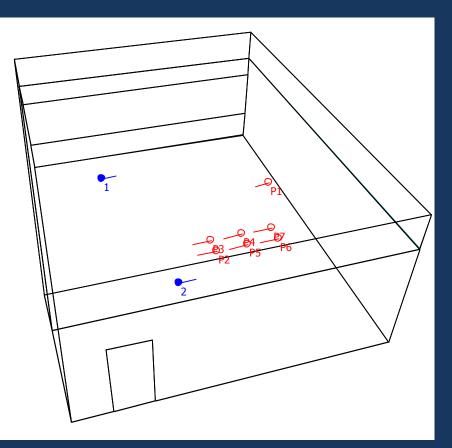
## Heat Pump Sound Isolation

• Option 1: ceiling plenum

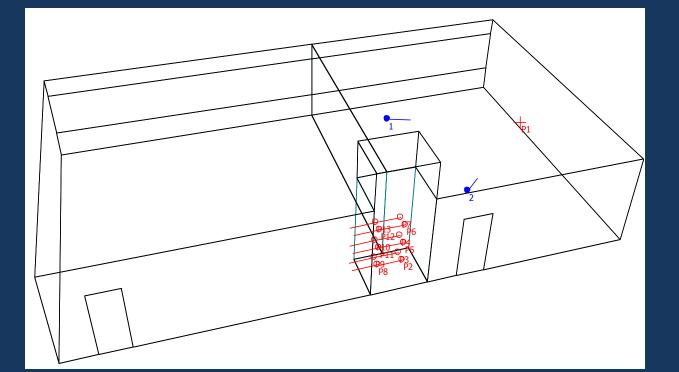
• Classroom & heat pump modeled in Odeon

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Option 2: mechanical room



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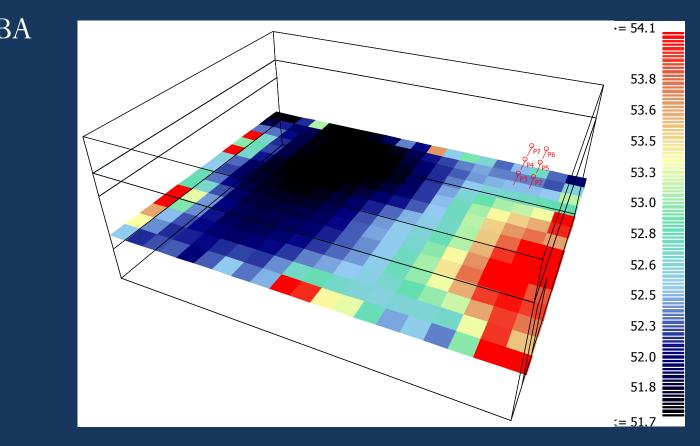
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# Heat Pump Sound Isolation

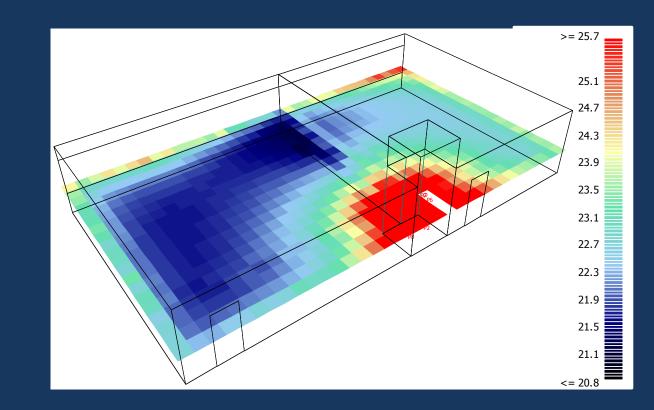
- Option 1: ceiling plenum
- Classroom & heat pump modeled in Odeon
  - Inadequate background noise level
  - $\sim 50$  to 55 dBA



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- Option 2: mechanical room
  - Meets 35 dBA criteria
  - $\sim 20 \text{ to} 26 \text{ dBA}$



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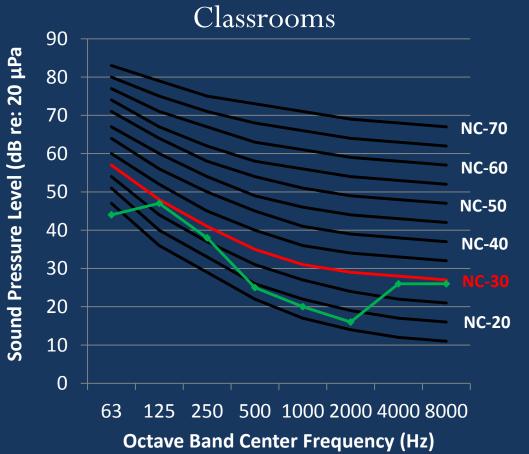
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Acoustics Breadth

## Heat Pump Ductwork Noise Control

• Private Offices & Classrooms



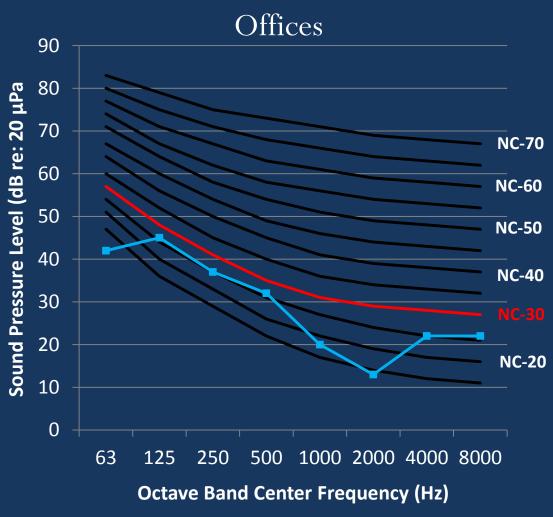
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- Specify minimum lengths of duct lining

Minimum Duct Lining Lengths			
Path	Private Office	Classroom	
Supply	2 feet	3 feet	
Return	3 feet	5 feet	



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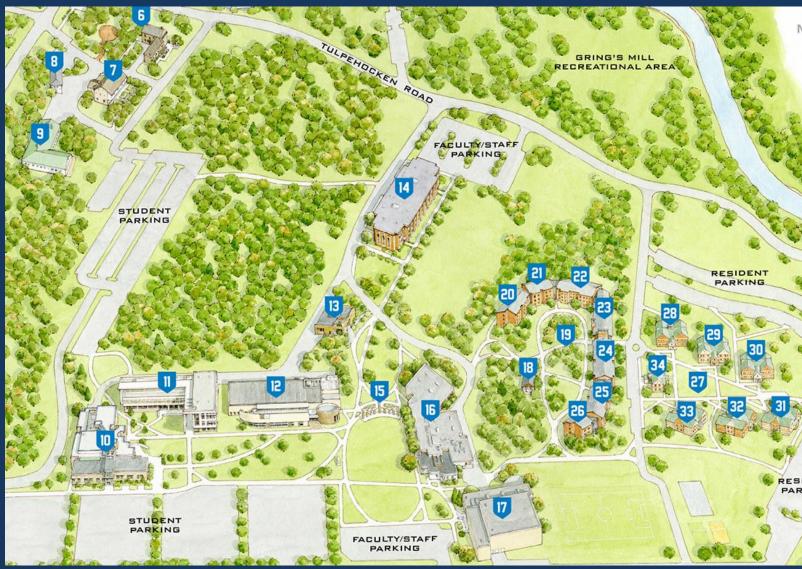
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### Campus Geothermal

Initial Motivation



- Close proximity
- All same owner
- More space with vertical wells
- Potential diversity benefits
- Utility usage data known Need to know: heating, cooling, and ventilation loads

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# Campus Geothermal Model Validation

**Building Name** 

The Franco Building The Gaige Building Thun Library Luerssen Building anssen Conference Ce Perkins Student Cente Beaver Community Cer lintz Bookstore Il Campus Residences

### **Model Validation Performance**

EIA Ta	EIA Targets		Model Results		Deviations
Electricity	Nat. Gas	Electricity	Nat. Gas	Electricity	Nat. Gas
(kWh)	(therms)	(kWh)	(therms)	(kWh)	(therms)
163007	7525	164693	7905	1.03%	5.04%
223701	11643	226577	11816	1.29%	1.49%
330557	7041	331394	7089	0.25%	0.69%
800746	0	800627	0	0.01%	n/a
101072	0	100504	0	0.56%	n/a
593073	0	592461	0	0.10%	n/a
176622	5607	177305	5338	0.39%	4.79%
31168	0	31800	0	2.03%	n/a
455342	0	458615	0	0.72%	n/a
	Electricity (kWh) 163007 223701 330557 330557 800746 101072 593073 176622 31168	ElectricityNat. Gas(kWh)(therms)16300775252237011164333055770418007460101072059307301766225607311680	ElectricityNat. GasElectricity(kWh)(therms)(kWh)1630077525164693223701116432265773305577041331394800746080062710107201005045930730592461176622560717730531168031800	Electricity   Nat. Gas   Electricity   Nat. Gas     (kWh)   (therms)   (kWh)   (therms)     163007   7525   164693   7905     223701   11643   226577   11816     330557   7041   331394   7089     800746   0   800627   0     101072   0   100504   0     593073   0   592461   0     176622   5607   177305   5338     31168   0   31800   0	Electricity   Nat. Gas   Electricity   Nat. Gas   Electricity     (kWh)   (therms)   (kWh)   (therms)   (kWh)     163007   7525   164693   7905   1.03%     223701   11643   226577   11816   1.29%     330557   7041   331394   7089   0.25%     800746   0   800627   0   0.01%     101072   0   100504   0   0.56%     593073   0   592461   0   0.10%     176622   5607   177305   5338   0.39%     31168   0   31800   0   2.03%

- 2003 EIA building energy use survey used
- End use energy percentages estimated
- Trace model created for each building
- Validated to utility and EIA percentage estimates





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Sizing and Layout



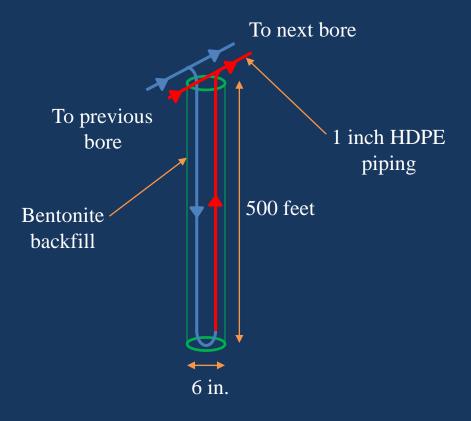
• 463,653 feet of wells required

• 500' well depth used

• 1020 wells minimum

1050 wells chosen





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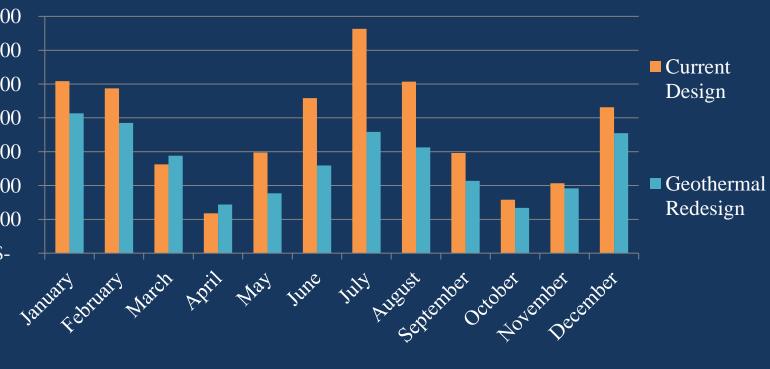
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# Annual Energy Savings

 $\widehat{\bullet}$ 

\$35,000.00 \$30,000.00 \$25,000.00 \$20,000.00 \$15,000.00 \$10,000.00 \$5,000.00 \$-

- Baseline and geothermal models created
  - Annual Energy Savings: \$58,166.00
- $\sim 27.2$  % reduction in emissions







CO2e

CO<sub>2</sub>

CH4

**1**<sub>2</sub>0

NO

SO<sub>x</sub>

CO

PM10

Geothermal Design Total	Percent
Emissions (lb/yr)	Decrease %
11108037.4	27.20%
10489303.8	27.18%
22104.3	27.59%
246.3	27.24%
18824.4	27.38%
52749.9	27.59%
5558.6	27.00%
597.2	27.10%
1261763.3	27.59%
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### Car

**Increased First Co** Increased First Co Location Multipli Increased First Co Savings from Orig Time Multiplier -Savings from Orig **Overall First Cost** 

## Campus Geothermal Life Cycle Cost Analysis

npus - Increased First-Costs					
Cost Item	Amount				
ost - Building Costs	\$ 1,252,778.74				
ost – Well Field Costs	\$ 5,734,520.38				
ier - Reading PA	0.988				
ost - Reading	\$ 6,903,451.53				
ginal Design - 2009	\$ 484,710.00				
2014 to 2009	0.889				
ginal Design - 2014	\$ 545,230.60				
Increase:	\$ 6,358,220.94				



- Increased first costs estimated **\$6,358,220.94** increase
- No reasonable payback period was found
  - Very high increased first costs
  - No savings realized from other buildings

April 15<sup>th</sup>, 2014





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> Overview **Existing Conditions Geothermal Depth** System Alternatives **Energy & Emissions** Life Cycle Cost Analysis Acoustics **Onsite Measurements** Heat Pumps **Campus-wide Geothermal** Conclusions

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Dr. Stephen Treado, Advisor

Campus Geothermal

Spring 2014

# Life Cycle Cost Analysis

The Gaige I The Franco The Thun Li The Hintz Bo The Beaver The Perkins The Jannesc The Luersse All Campus

Building	Required Bores		
Building	48		
Building	109		
brary	173		
ookstore	4		
Community Commons	122		
Student Center	202		
on Conference Center	37		
en Building	284		
Residences	58		
Total Bores for Campus, separate	1038		
Total Bores for Campus, together	928		
Diversity Realized	89.4%		



- Increased first costs estimated **\$6,358,220.94** increase
- No reasonable payback period was found
  - Very high increased first costs
  - No savings realized from other buildings
- Relatively small amount of diversity • ~ 89.4% overall

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## Campus Geothermal Life Cycle Cost Analysis

Load I

Actua

### Simple Payback with 10% Safety Factor

Diversity	Bores: 10% Safety	First Cost Increase	Simple Payback
00%	1142	\$ 6,185,478.68	82.64
95%	1085	\$ 5,906,080.61	78.90
90%	1028	\$ 5,626,682.53	75.17
35%	971	\$ 5,347,284.45	71.44
30%	914	\$ 5,067,886.37	67.70
75%	857	\$ 4,788,488.30	63.97
70%	800	\$ 4,509,090.22	60.24
55%	743	\$ 4,229,692.14	56.51
50%	686	\$ 3,950,294.06	52.77
55%	628	\$ 3,665,994.26	48.98
50%	571	\$ 3,386,596.19	45.24
Building	1050	\$ 5,734,520.38	76.61



- Effect of increased diversity

  - Not justifiable

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# Poor payback period with high diversity

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# Life Cycle Cost Analysis

Increased Sa

Current [

- \$ 1,000,
- \$ 3,000,0
- \$ 4,000,0
- \$ 4,400,0
- \$ 4,500,0
- \$ 4,600,0
- \$ 4,800,0
- \$ 5,000,0
- \$ 5,200,0
- \$ 5,500,0

Savings Comparison – With Current Safety Factor						
ivings (\$)	New First Cost		Simple Payback	Discounted Payback		
esign	\$	5,734,520.38	76.61	> 40 years		
000.00	\$	4,734,520.38	63.25	> 40 years		
000.00	\$	2,734,520.38	36.53	> 40 years		
00.00	\$	1,734,520.38	23.17	> 40 years		
000.00	\$	1,334,520.38	17.83	30.11		
000.00	\$	1,234,520.38	16.49	25.02		
000.00	\$	1,134,520.38	15.16	21.56		
000.00	\$	934,520.38	12.48	16.34		
000.00	\$	734,520.38	9.81	12.21		
000.00	\$	534,520.38	7.14	8.68		
000.00	\$	234,520.38	3.13	4.10		



- Effect of increased diversity

  - Not justifiable
- Effect of increased initial savings

  - Savings from new buildings

Poor payback period with high diversity

• Feasible payback with \$4.5 million initial savings Savings from renovation alternatives for buildings

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Final Conclusions

- Horizontal system cheaper 6.1 years
- Vertical system less space constraints 12.7 years
- Heat pump noise control
  - Isolated through partition design
  - Isolated from minimum duct lining lengths
- Gaige Building compared with ANSI S12.60
- Meets requirements for RT and BNL
  - Some partitions do not meet STC requirements

Dr. Stephen Treado, Advisor Spring 2014

## Gaige Building and Campus Geothermal

• Both vertical and horizontal designs feasible

- Campus-wide geothermal
  - Not reasonable payback
  - Less diversity found in campus load
  - Initial savings are needed



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> Overview **Existing Conditions Geothermal Depth** System Alternatives **Energy & Emissions** Life Cycle Cost Analysis Acoustics **Onsite Measurements** Heat Pumps **Campus-wide Geothermal** Conclusions

### Final Conclusions

- Special thanks to:
  - Scott Mack & Justin Kalanesh, H. F. Lenz
  - Kim Berry, Penn State Berks
  - Dr. Stephen Treado, adviser
  - Dr. Richard Mistrick, honors adviser
  - Moses Ling
  - Dr. Michelle Vigeant
  - Aaron King and Cory Clippinger
  - Photos courtesy of Penn Sate Berks and Illumination Arts

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## Acknowledgements







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# Thank You!



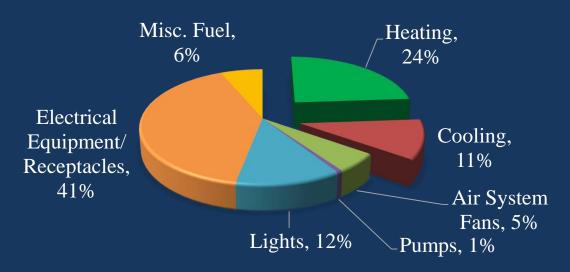


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### The 🦯 , Garge Building

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# Appendix Slides



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3.00E+06 2.50E+06 2.00E+06 1.50E+06 1.00E+06 5.00E+05

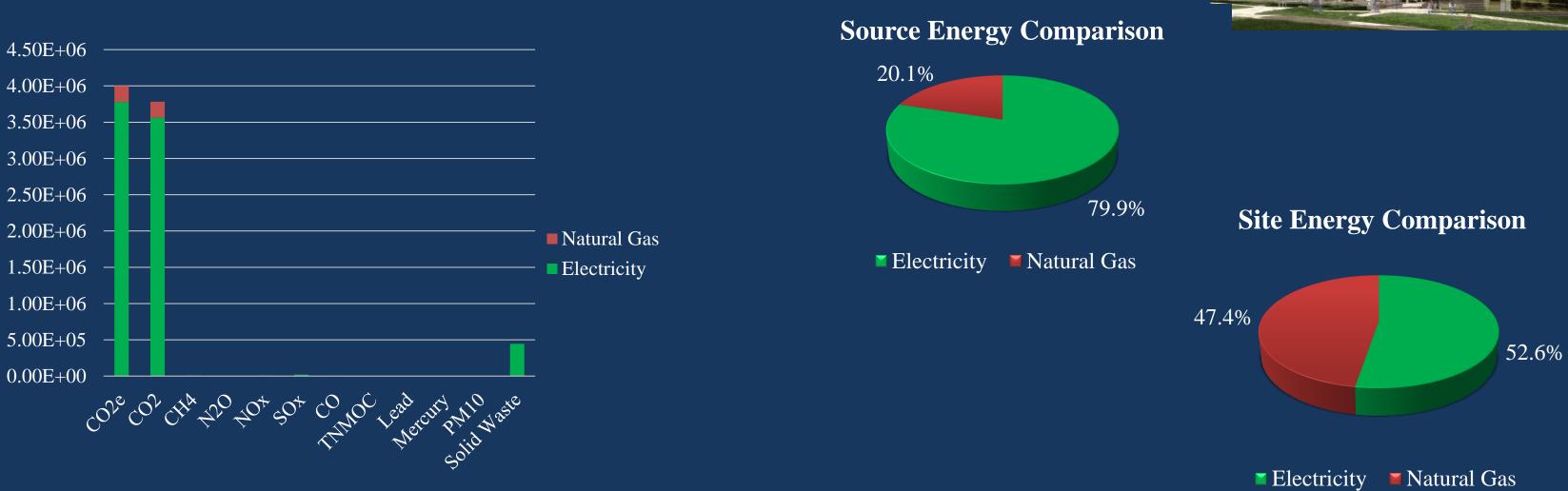
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### Existing Conditions





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# **Appendix Slides**

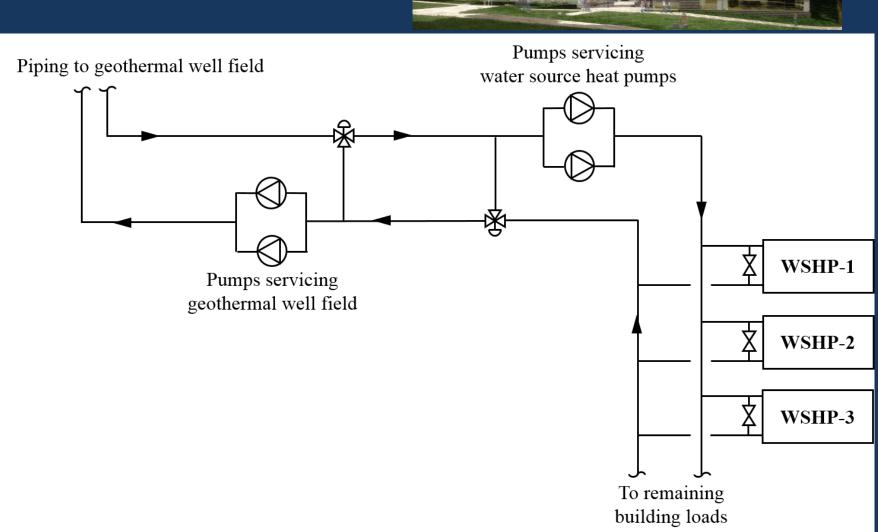
$$L_{c} = \frac{q_{a}R_{ga} + (q_{lc} - 3.41W_{c})(R_{b} + PLF_{m}R_{gm} + R_{gd}F_{sc})}{t_{g} - \frac{t_{wi} + t_{wo}}{2} - t_{p}}$$
$$L_{h} = \frac{q_{a}R_{ga} + (q_{lh} - 3.41W_{h})(R_{b} + PLF_{m}R_{gm} + R_{gd}F_{sc})}{t_{g} - \frac{t_{wi} + t_{wo}}{2} - t_{p}}$$

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## Gaige Geothermal

Geothermal Design						
meter	Heating	Coolir				
rt-Circuit Factor (F <sub>sc</sub> )	1.04	1.04				
-Load Factor (PLF <sub>m</sub> )	1	1				
rage Heat Transfer to Ground (q <sub>a</sub> )	387000	38700				
k Loads (q <sub>lc</sub> and q <sub>lh</sub> )	679400	10664				
stance of Ground, Annual pulse (R <sub>ga</sub> )	0.215	0.215				
stance of Ground, Daily pulse (R <sub>gd</sub> )	0.129	0.129				
stance of Ground, Monthly pulse (R <sub>gm</sub> )	0.207	0.207				
stance of Bore (R <sub>b</sub> )	0.09	0.09				
isturbed Ground Temperature (tg)	53	53				
perature Penalty for Bore Spacing (t <sub>p</sub> )	1.8	1.8				
t Pump Inlet Temperature (t <sub>wi</sub> )	38	78				
t Pump Outlet Temperature (t <sub>wo</sub> )	33	85				
em Power Input (W <sub>c</sub> and W <sub>h</sub> )	3728.5	3728.				
uired Bore Length (L <sub>c</sub> and L <sub>h</sub> )	23636.4	17760				

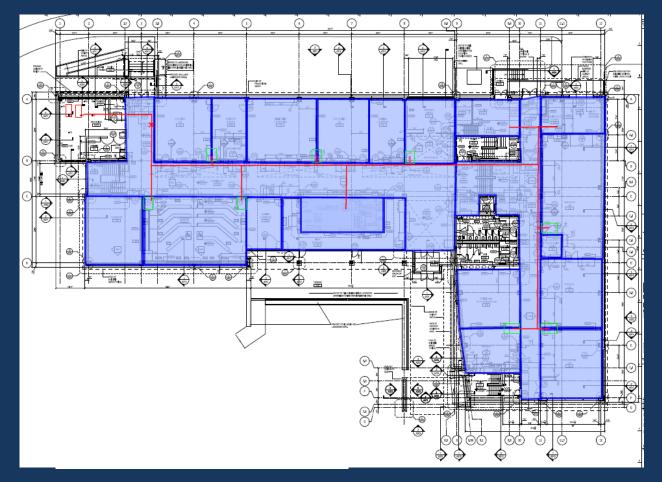




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## Appendix Slides



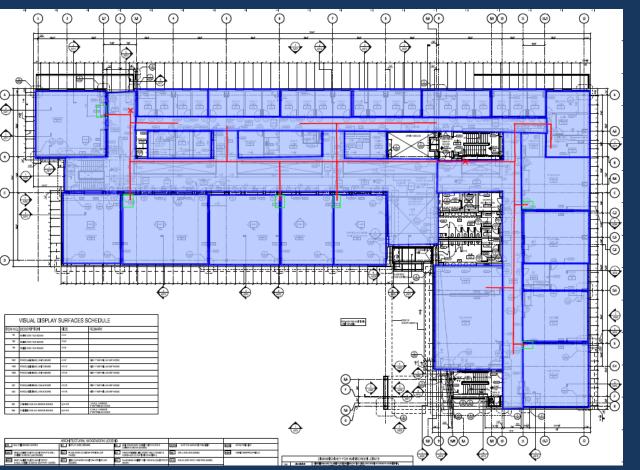


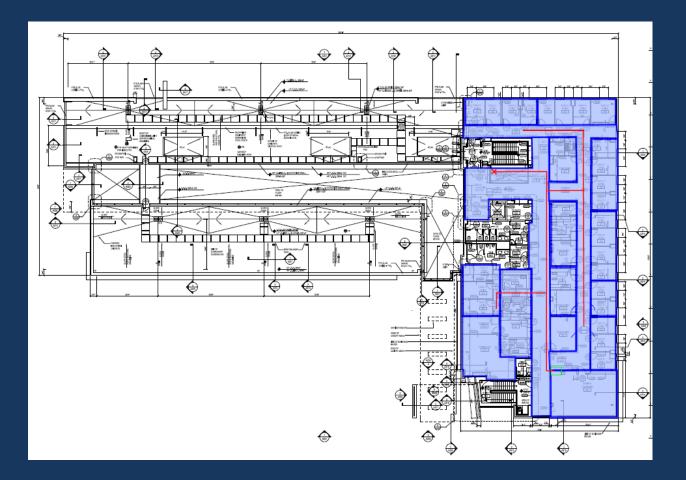
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### Gaige Geothermal





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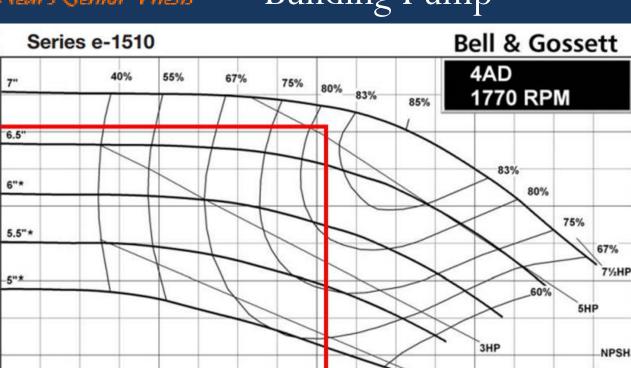
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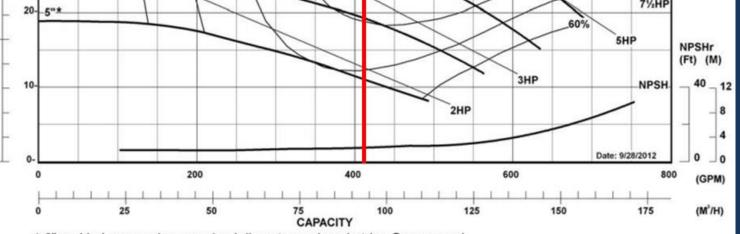




Appendix Slides

Building Pump



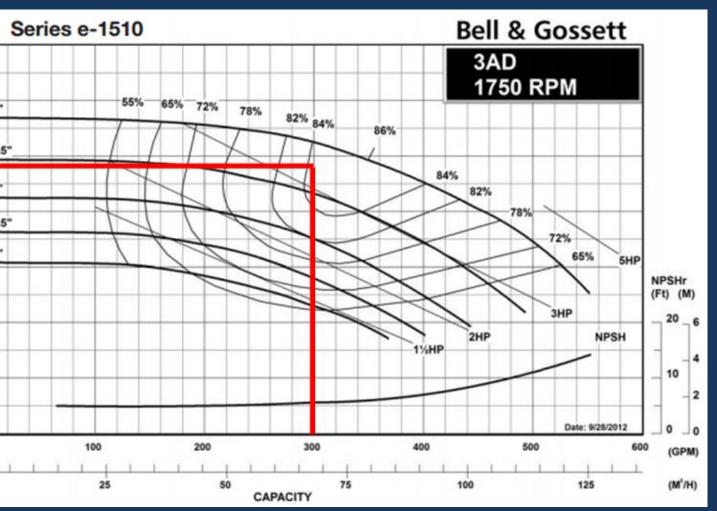


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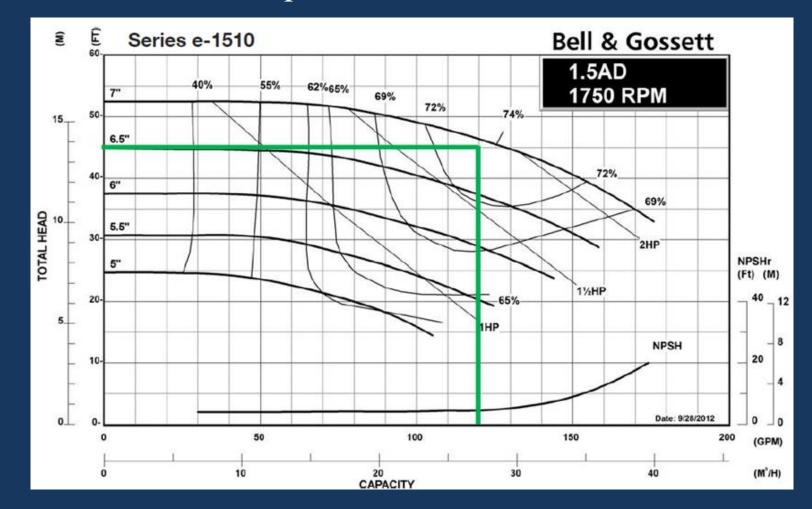
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### Gaige Geothermal

### Vertical Pump



### Horizontal Pump



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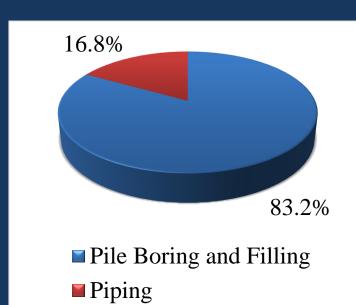
# Appendix Slides



(i)	200			Vertic	cal Geothermal	Additional First	Costs-Cost	Per Pile		
foot)	180 - 160 -	$y = 0.0208x^2 + 1.0428x + 3.2924$ $R^2 = 0.9995$	Item		Unit	Cost		Amount	Units	Expense
lear	140 -	*	Item	Materials	Labor	Equipment	Total	Amount		Lapense
l lin	120 - 100 -		Pile Boring and Filling	\$ 1.09	\$ 5.28	\$ 3.92	\$ 10.29	300	VLF	\$ 3,088.41
tical	80 -		1" HDP Pipe	\$ 0.79	\$ -	\$ -	\$ 0.79	600	LF	\$ 474.00
/ver	60 -		1" HDP Elbow	\$ 5.60	\$ -	\$ -	\$ 5.60	4	Each	\$ 22.40
st (\$/	40 - 20 -	•	1" HDP Joints	\$ -	\$ 5.55	\$ -	\$ 5.55	10	Each	\$ 55.50
Cost	0 +		1" HDP Tee	\$ 7.30	\$ -	\$ -	\$ 7.30	2	Each	\$ 14.60
	0	20 40 60 80   Diameter of Bore (inches) 60 80	Welding Machine	\$ -	\$ -	\$ 40.50	\$ 40.50	1.47	Each	\$ 59.34
		Diameter of Dore (menes)							Total	\$ 3,714.25

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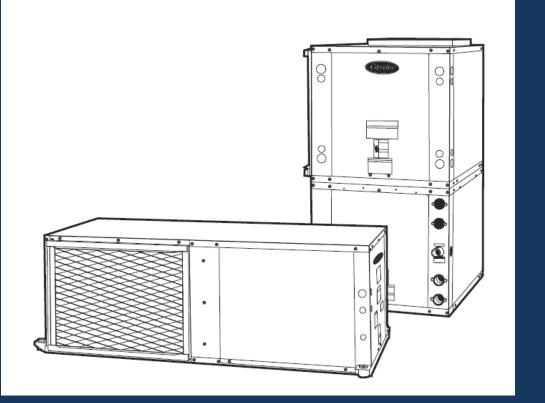
Life Cycle Rate Assumptions							
Discount Rate 8.00%							
Escalation Rates							
Electricity	3.75%						
Natural Gas	5.00%						
Materials	1.73%						
Main. & Labor	1.73%						
Study Period 20 year							



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# Appendix Slides





Item

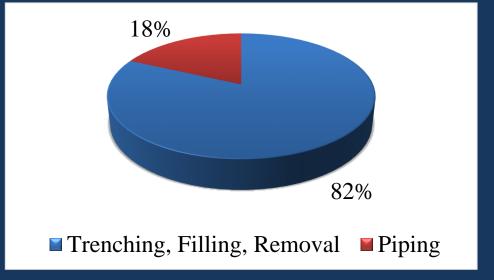
Trenching for piles Fill for Trenches Backfill for Trenches Hauling Dirt 1" HDP Pipe 1" HDP Elbow 1" HDP Joints 1" HDP Tee Welding Machine

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Horizontal Geothermal Additional First Costs-Cost Per Pile						
Materials	Un Labor	it Cost Equipment	Total	Amount	Units	Expense
\$ -	\$ 0.59	\$ 0.75	\$ 1.34	800	LF	\$ 1,073.24
\$ 4.85	\$ 1.09	\$ 0.41	\$ 6.35	800	LF	\$ 5,079.17
\$ -	\$ 0.61	\$ 0.21	\$ 0.82	800	LF	\$ 655.64
\$ -	\$ 0.27	\$ 0.37	\$ 0.63	800	LF	\$ 507.37
\$ 0.79	\$ -	\$ -	\$ 0.79	1600	LF	\$ 1,264.00
\$ 5.60	\$ -	\$ -	\$ 5.60	2	Each	\$ 11.20
\$ -	\$ 5.55	\$ -	\$ 5.55	49	Each	\$ 271.95
\$ 7.30	\$ -	\$ -	\$ 7.30	2	Each	\$ 14.60
\$ -	\$ -	\$ 40.50	\$ 40.50	1.47	Days	\$ 59.34
					Total	\$ 8,936.51



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## Appendix Slides



### Energy Multipliers for Electric - Natural Gas Energy Source Buildings

Building Type	Heating		Cooling		Ventilation
building type	Electricity	Nat. Gas	Electricity	Nat. Gas	ventilation
Office - Mid Atlantic	5.88%	54.94%	9.52%	4.01%	9.83%
Classroom - Mid Atlantic	4.93%	68.61%	11.20%	0.00%	30.28%
Public Assembly - Mid Atlantic	1.63%	54.90%	4.96%	38.78%	51.11%
Classroom / Office Averaged	5.40%	61.77%	10.36%	2.00%	20.05%
Public Assembly/Classroom/Office	4.15%	59.48%	8.56%	14.26%	30.40%
Public Assembly/Office	3.75%	54.92%	7.24%	21.39%	30.47%

Avera

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### **Campus** Geothermal

Campus-wide Geothermal Design					
ter	Heating	Cooling			
Circuit Factor (F <sub>sc</sub> )	1.04	1.04			
bad Factor (PLF <sub>m</sub> )	1	1			
e Heat Transfer to Ground (q <sub>a</sub> )	-1390309	-1390309			
Loads $(q_{lc} \text{ and } q_{lh})$	17939009	16548700			
nce of Ground, Annual pulse (R <sub>ga</sub> )	0.215	0.215			
nce of Ground, Daily pulse (R <sub>gd</sub> )	0.129	0.129			
nce of Ground, Monthly pulse (R <sub>gm</sub> )	0.207	0.207			
nce of Bore (R <sub>b</sub> )	0.09	0.09			
urbed Ground Temperature (t <sub>g</sub> )	53	53			
ature Penalty for Bore Spacing (t <sub>p</sub> )	1.8	1.8			
ump Inlet Temperature (t <sub>wi</sub> )	38	78			
ump Outlet Temperature (t <sub>wo</sub> )	33	85			
Power Input ( $W_c$ and $W_h$ )	111855	111855			
ed Bore Length (L <sub>c</sub> and L <sub>h</sub> )	463653.1	220436.7			

# of Bo	$res = 1.1 * \frac{463653.1}{522} = 10$
" oj Dol	500
	Energy Multipliers
	Building Type
	Office - Mid Atlantic
	Public Assembly - Mid Atlantic

Office/Food Service/Public As April 15<sup>th</sup>, 2014

Classroom - Mid Atlantic

Food Service - Mid Atlantic

Classroom / Office Averaged

Lodging - Mid Atlantic

Retail - Mid Atlantic



020 wells

### s for Electric only Buildings

	Heating	Cooling	Ventilation
	27.99%	7.21%	6.18%
С	39.95%	19.08%	20.98%
	50.72%	4.91%	13.26%
	12.46%	5.43%	2.18%
	17.51%	2.98%	3.69%
	31.24%	6.24%	8.06%
	39.36%	6.06%	9.72%
sembly	28.48%	9.76%	10.28%

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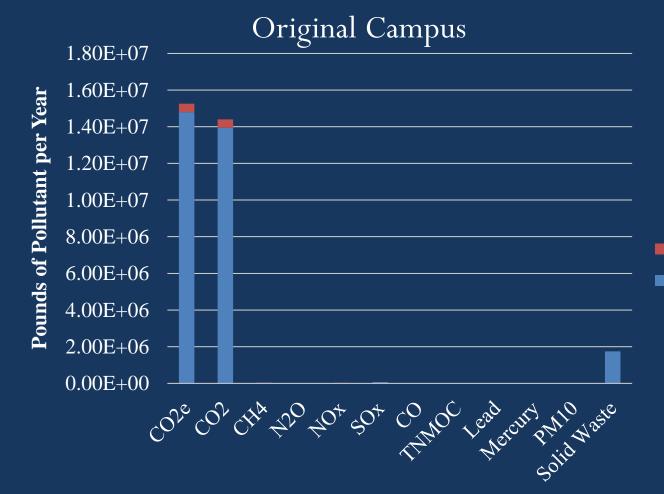
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## Appendix Slides



Background Noise Levels			
Room	Overall dBA		
Classroom 120	32 dBA		
Classroom 121	31 dBA		
Classroom 122	29 dBA		
Classroom 246	32 dBA		
Classroom 247	31 dBA		
Classroom 248	28 dBA		

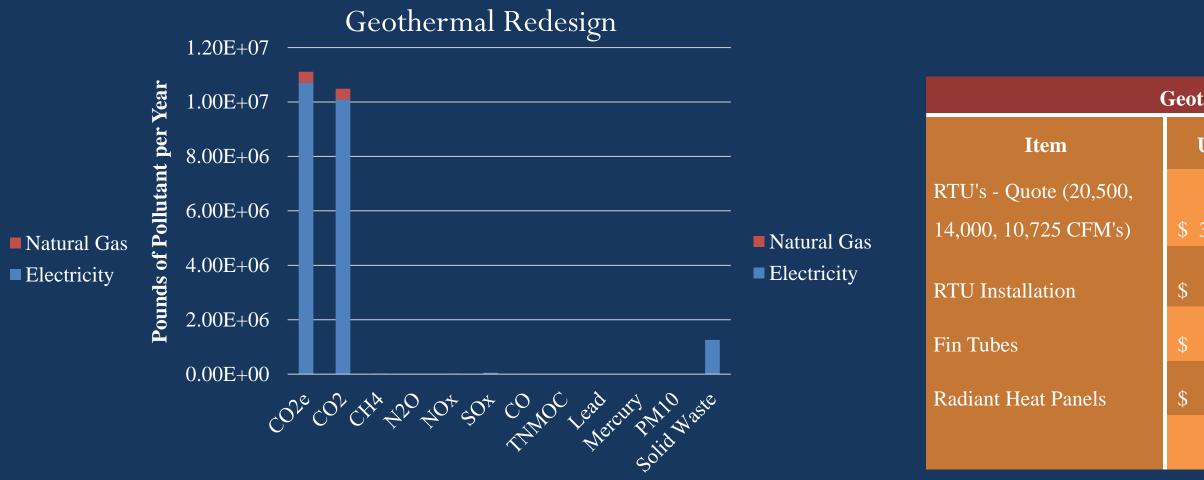


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hermal Cost Savings				
Unit Cost	Amount	Units	Savings	
300,000.00		All	\$ 300,000.00	
2.00	45,230	CFM	\$ 90,460.00	
75.00	1150	LF	\$ 86,250.00	
100.00	80	Each	\$ 8,000.00	
100100			¢ 0,000100	
			\$ 484,710.00	